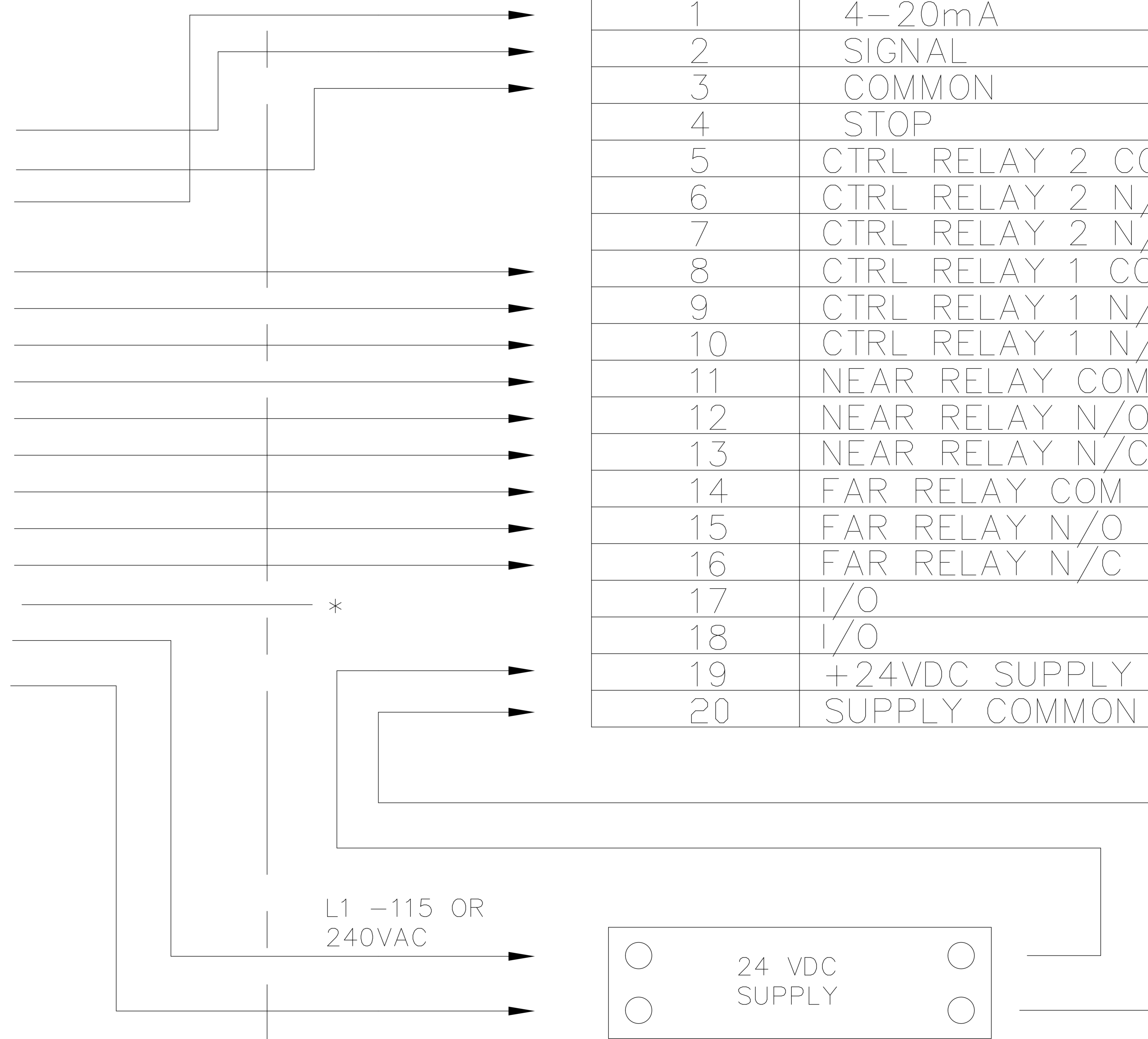


# CS-5101M

TERMINAL	DESIGNATION
1	JOG
2	SIGNAL
3	COMMON
4	4-20mA
5	RESET
6	CTRL RELAY COM
7	CTRL RELAY N/O
8	CTRL RELAY N/C
9	NEAR RELAY COM
10	NEAR RELAY N/O
11	NEAR RELAY N/C
12	FAR RELAY COM
13	FAR RELAY N/O
14	FAR RELAY N/C
15	GND
16	L1
17	L2

# CS-5501M

TERMINAL	DESIGNATION
1	4-20mA
2	SIGNAL
3	COMMON
4	STOP
5	CTRL RELAY 2 COM
6	CTRL RELAY 2 N/O
7	CTRL RELAY 2 N/C
8	CTRL RELAY 1 COM
9	CTRL RELAY 1 N/O
10	CTRL RELAY 1 N/C
11	NEAR RELAY COM
12	NEAR RELAY N/O
13	NEAR RELAY N/C
14	FAR RELAY COM
15	FAR RELAY N/O
16	FAR RELAY N/C
17	I/O
18	I/O
19	+24VDC SUPPLY
20	SUPPLY COMMON



\* SECURE  
GROUND TO  
CHASSIS  
ONLY

DATE	REVISION RECORD	AUTH.	CK.

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CUSTOMER N / A	PLANT WOOSTER, OH
DRAWN BY A. CARY	APPROVED BY
TOLERANCES (EXCEPT AS NOTED)	DECIMAL .X ±.1" .XX ±.015" .XXX ±.005"
FRACTIONAL ± 1/64	ANGULAR ± 1/2°
SCALE N/A	

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TITLE: WIRING KEY  
CB-5501M FROM CB-5101M

DATE: 6-19-14      DRAWING NUMBER: T-000766-B