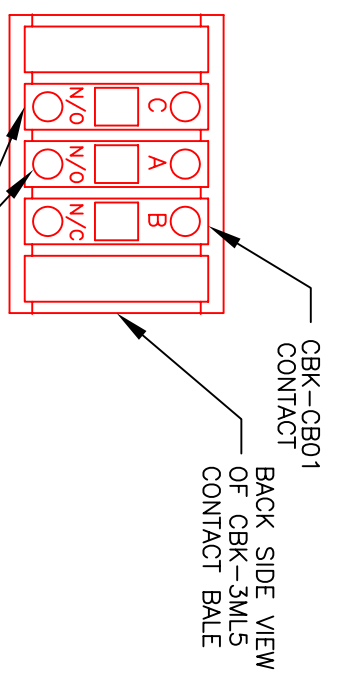
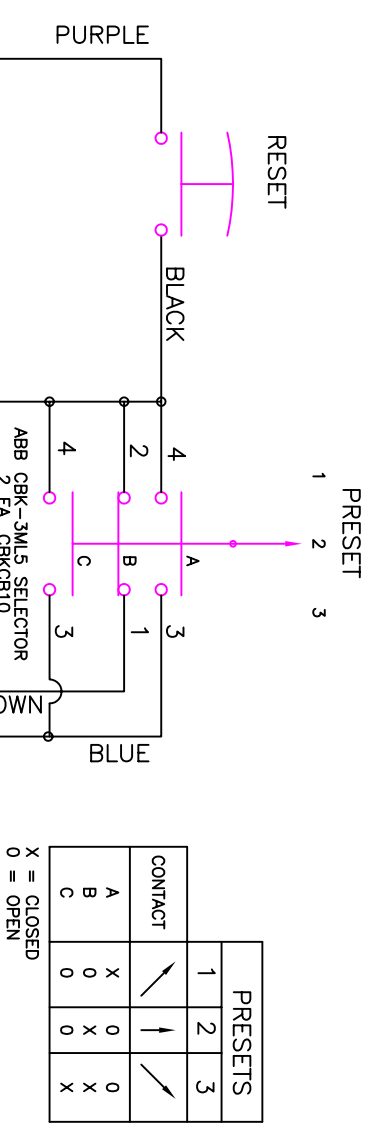


ENCLOSURE MODIFICATION & OPERATOR LAYOUT



NOTE
TO OPERATE PROPERLY, CONTACTS A & B MUST BE MECHANICALLY INTERLOCKED W/ 'U' SHAPED FASTENING BALE



	PRESETS		
CONTACT	1	2	3
A	X	0	0
B	0	X	0
C	0	0	X

X = CLOSED
0 = OPEN

CONTACTOR LOCATION ON BACK OF PROGRAM SELECTOR SWITCH

WIRING SCHEMATIC

NOTE: ALL WIRES 18 GAUGE, MTW.

DATE	REVISION	REVISION	DATE	BY

NOTES:
CHAMFER ALL HOLES
BREAK ALL CORNERS

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CUSTOMER	COLLITEK	PLANT	WASWORTH, OH
DRAWN BY	M. GERKO	APPROVED BY	
TOLERANCES	DECIMAL FRACTIONAL * .125	ANGLE	1:1

DATE: 9/9/97

coil technology, inc.
3000 RETURN RD. WASWORTH, OH 44281
TEL: 440.326.1100
FAX: 440.326.1101
WWW.COILTECH.COM

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